

## Flowfast Standard Binder (wht)

### Product sheet

#### Product description

A 2-component, clear, medium viscosity methyl methacrylate (MMA) based binder for Flowfast floor coatings.

**Note:** Material is delivered in white coloured tins. Formerly named Flowfast Standard Binder (new).

#### Uses

Flowfast Standard Binder is used as a binder, primarily in Flowfast systems with decorative aggregates and flakes.

Systems using Flowfast Standard Binder as the main binder must always be treated with a Flowfast sealer (e.g. Flowfast Standard Seal). Flowfast Standard Binder is a general purpose resin, it must not be used in areas subject to heavy hot water, fats or oil loading; for such situations we recommend Flowfast Water/Oil Binder.

#### Environment & Health

Flowfast Standard Binder is a solvent free product but has an odour associated with it, ensure adequate ventilation and/or extraction. Follow the appropriate Occupational Health and Safety guidelines applicable to the location where the application is undertaken.

For more information, please refer to the safety datasheets for the individual components.

#### Ratio of components (by weight of Flowfast Standard Binder)

Temperature	Flowfast Catalyst	Pot life (approx.)	Curing time (approx.)
30°C	1%	10 minutes	25 minutes
25°C	1.5%	10 minutes	30 minutes
20°C	2%	12 minutes	40 minutes
15°C	3%	12 minutes	40 minutes
10°C	4%	15 minutes	45 minutes
0°C	5%	15 minutes	50 minutes

1g Flowfast Catalyst = 1.57 cm<sup>3</sup> (1 cm<sup>3</sup> Flowfast Catalyst = 0.64 g)

Add the required amount of catalyst to the resin. Mix with slow speed drill and helical spinner, taking care not to entrain air. Exceed the minimum application layer thickness to allow a continuous, unbroken resin film, which ensures full through cure.

It is important to work with freshly mixed material; only mix enough that can be applied within the pot life guidelines given above.

#### Application temperature

The recommended substrate temperature is 10 - 25°C, but no less than 0°C and to a maximum of 30°C. The temperature of the substrate should exceed the "dew point" by 3°C during application and hardening. For application temperatures below 0°C, please consult the Technical Department.

**Colour**

Transparent.

**Solids content**

Approx. 100 %.

**Density**

Approx. 1.0 kg/litre.

**Storage**

6 months in unopened pack.

Storage temperature between 5°C and 30°C (out of direct sunlight).

Flash point + 10°C.

Protect from weather and moisture/contaminant ingress.

**Packaging**

The product is delivered in the following packs.

**Unit**

25 kg (25 litres)

180 kg (180 litres)

*Any suggested practices or installation specifications for the composite floor or wall system (as opposed to individual product performance specifications) included in this communication (or any other) from Flowcrete UK Ltd constitute potential options only and do not constitute nor replace professional advice in such regard. Flowcrete UK Ltd recommends any customer seek independent advice from a qualified consultant prior to reaching any decision on design, installation or otherwise.*