

## Flowfast Water/Oil Seal (wht)

### Product sheet

#### Product description

A 2-component, clear, medium viscosity methyl methacrylate (MMA) based sealer for Flowfast floor coatings.

**Note:** Material is delivered in white coloured tins. Formerly named Flowfast Hot Water/Oil Seal (new).

#### Uses

Flowfast Water/Oil Seal is used as a sealer in applications exposed to hot water, fats and oils (e.g. food processing areas), primarily in Flowfast systems with decorative quartz.

Tolerant of sustained temperatures up to +60°C, and intermittent temperatures of +80°C (e.g. during cleaning) provided the coating is not thoroughly warmed through to the substrate.

#### Environment & Health

Flowfast Water/Oil Seal is a solvent free product but has an odour associated with it, ensure adequate ventilation and/or extraction. Follow the appropriate Occupational Health and Safety guidelines applicable to the location where the application is undertaken.

For more information, please refer to the safety datasheets for the individual components.

#### Ratio of components (by weight of Flowfast Water/Oil Seal)

Temperature	Flowfast Catalyst	Pot life (approx.)	Curing time (approx.)
30°C	1%	10 minutes	30 minutes
20°C	2%	12 minutes	40 minutes
10°C	3%	15 minutes	50 minutes
0°C	4%	15 minutes	60 minutes

1g Flowfast Catalyst = 1.57 cm<sup>3</sup> (1 cm<sup>3</sup> Flowfast Catalyst = 0.64 g)

Add the required amount of catalyst to the resin. Mix with slow speed drill and helical spinner, taking care not to entrain air. Exceed the minimum application layer thickness to allow a continuous, unbroken resin film, which ensures full through cure.

It is important to work with freshly mixed material; only mix enough that can be applied within the pot life guidelines given above.

#### Application temperature

The recommended substrate temperature is 10 - 25°C, but no less than 0°C and to a maximum of 30°C. The temperature of the substrate should exceed the "dew point" by 3°C during application and hardening.

For application temperatures below 0°C, please consult the Technical Department.

#### Colour

Transparent

**Solids content**

Approx. 100 %

**Density**

Approx. 1.0 kg/litre.

**Storage**

6 months in unopened pack.

Storage temperature between 5°C and 30°C (out of direct sunlight).

Flash point + 10°C.

Protect from weather and moisture/contaminant ingress.

**Packaging**

The product is delivered in the following packs.

**Unit**

25 kg      (25 litres)  
180 kg     (180 litres)

*Any suggested practices or installation specifications for the composite floor or wall system (as opposed to individual product performance specifications) included in this communication (or any other) from Flowcrete UK Ltd constitute potential options only and do not constitute nor replace professional advice in such regard. Flowcrete UK Ltd recommends any customer seek independent advice from a qualified consultant prior to reaching any decision on design, installation or otherwise.*